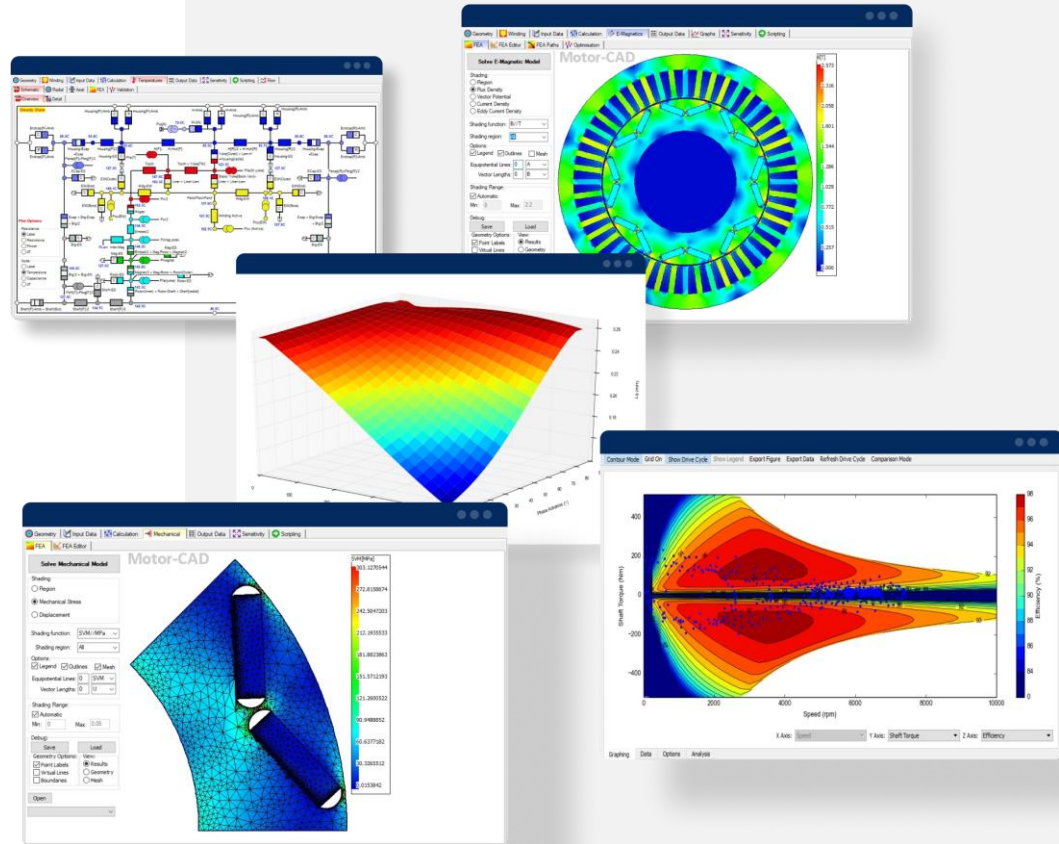


Even faster: NVH simulated with Motor-CAD

Giada Venturini - Martin Hanke

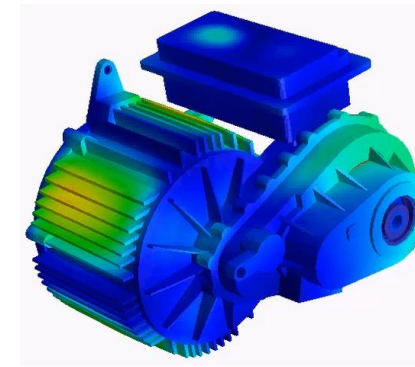
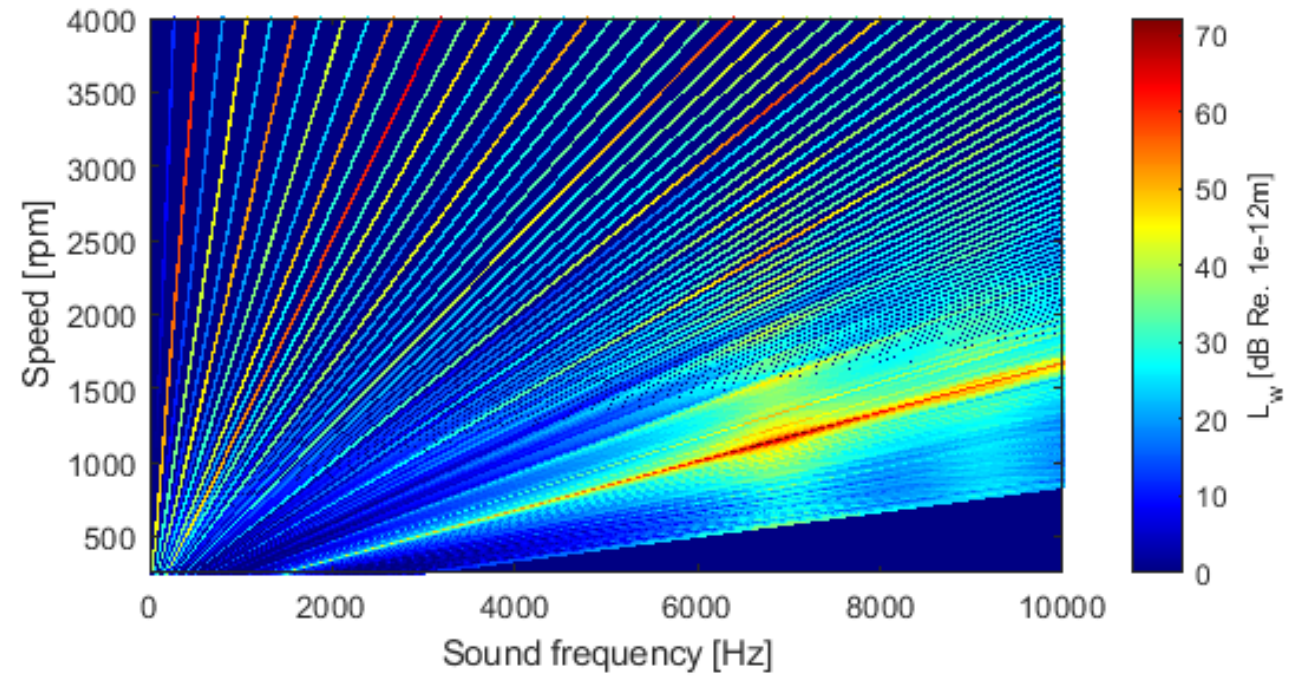
20/07/2021



- Introduction
 - NVH in electric powertrains
 - NVH sources
 - E-NVH simulation loop
- System Simulation for fast Transient NVH
- Motor-CAD software for NVH analysis
 - ECE model using Motor-CAD
 - Force calculation with Motor-CAD
 - Force wave look-up table implementation
 - State space model
- Case study: Fast NVH simulation for a traction machine
 - Design parameters
 - Acoustic machine response

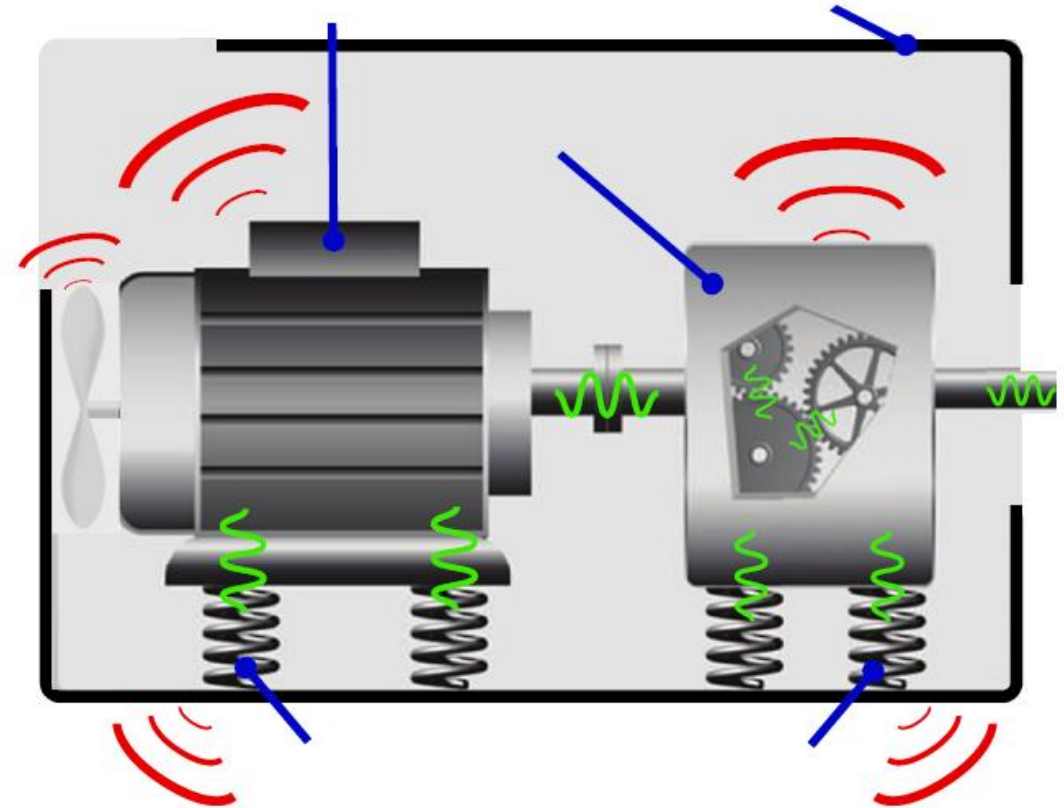


- NVH (Noise, Vibration and Harshness) analysis is becoming more and more requested during the e-machine design process
- NVH is therefore a complex multi-physics problem, requiring knowledge on excitations and dynamic response of the structure
- NVH is fundamentally a system issue, as the system response to motor and gear excitations needs to be considered

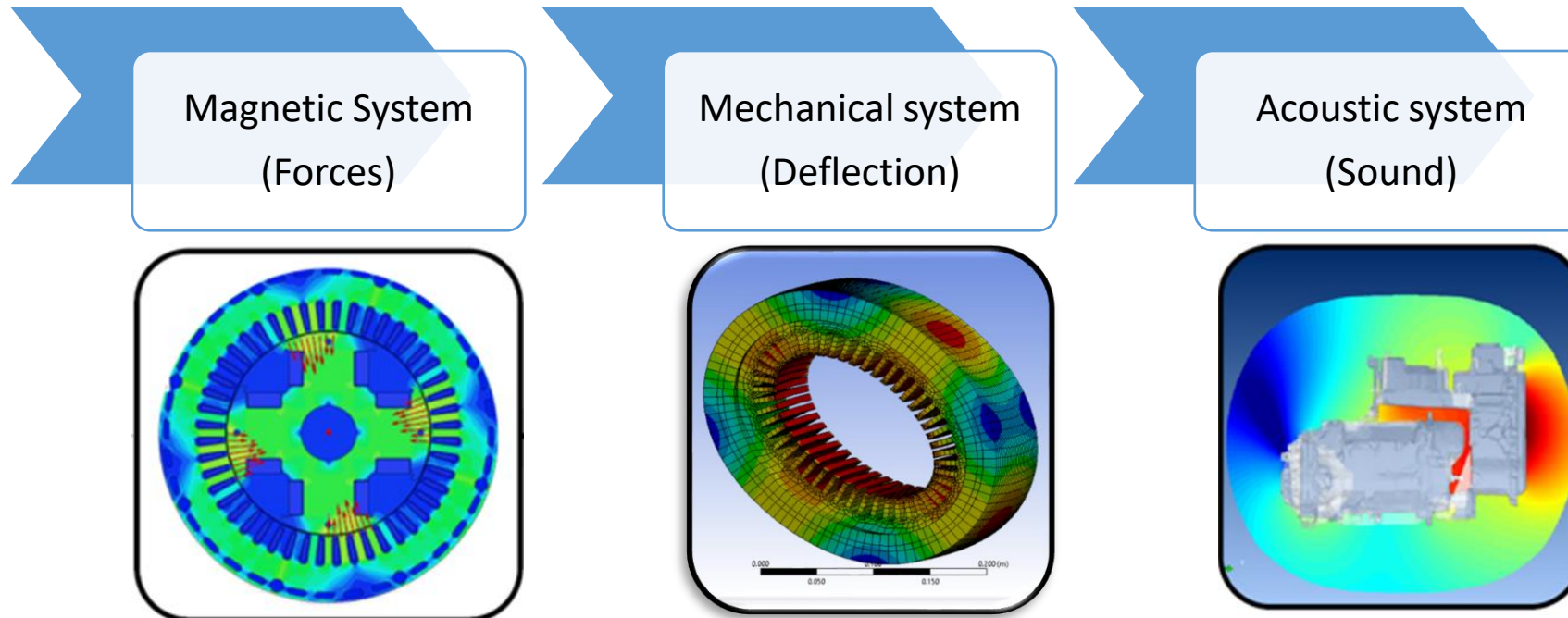


NVH analysis is a key challenge due to sources of different nature:

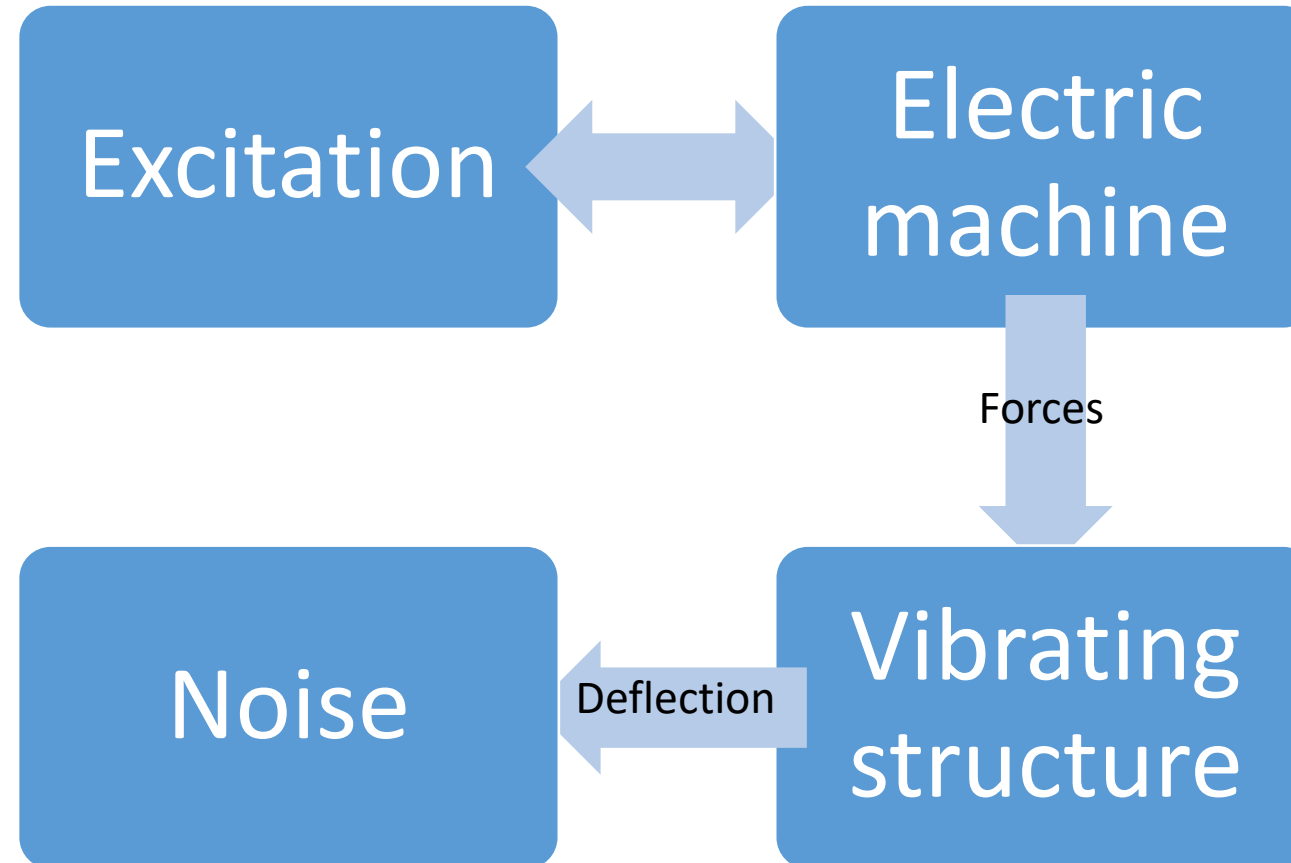
- Electromagnetic (e.g. magnetic forces)
- Mechanical (e. g. gears, bearings)
- Aerodynamic (e. g. cooling system)



E-NVH Simulation Loop



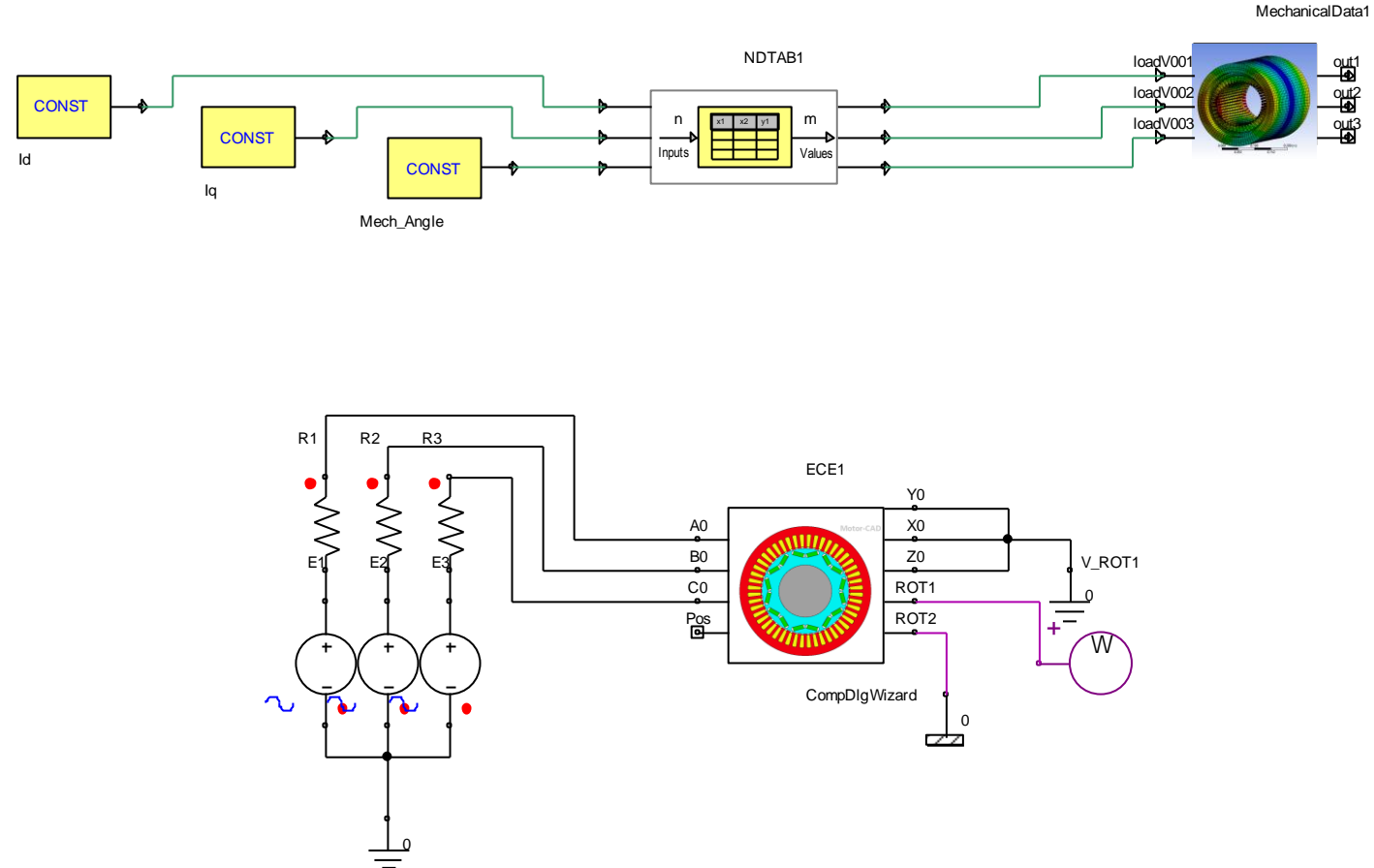
System Simulation for Fast Transient NVH



System Simulation for Fast Transient NVH

- ROMs

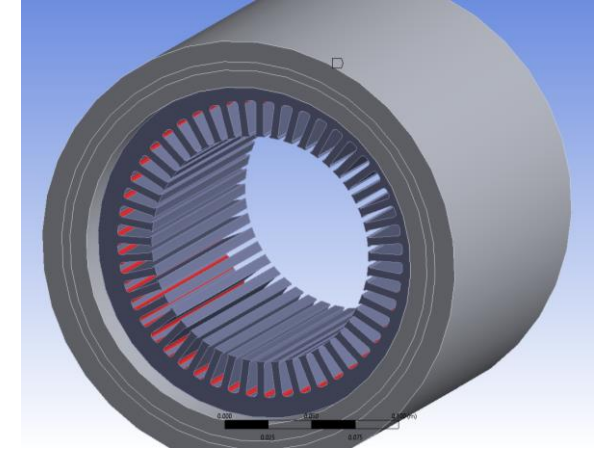
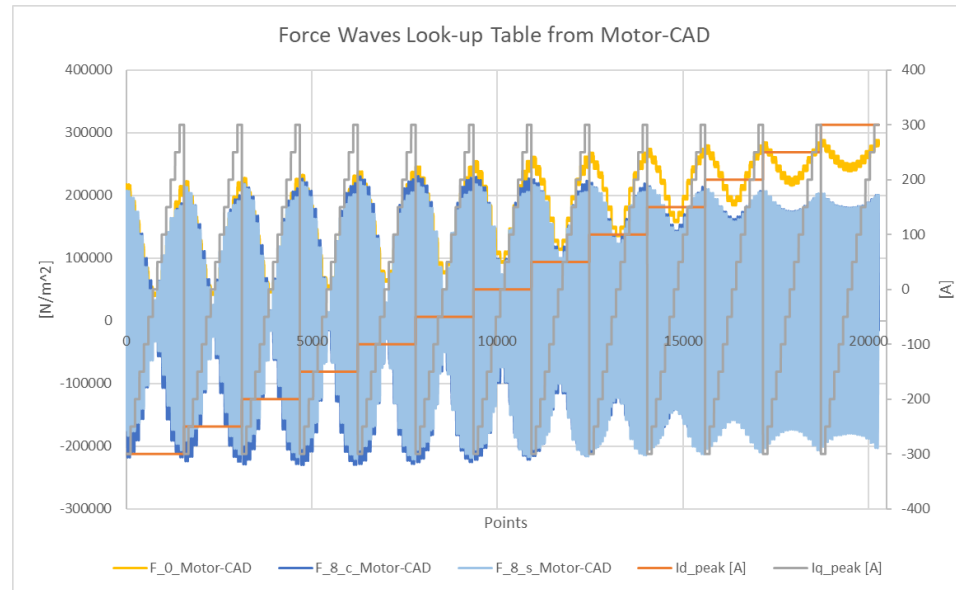
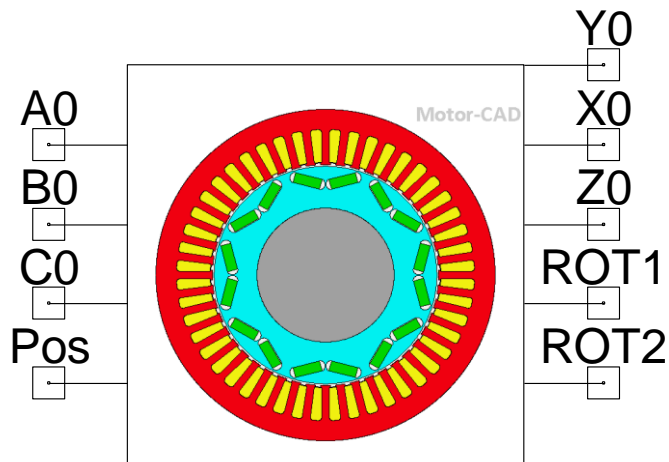
- ECE model: reduced order model for the electrical machine based on flux linkages and torque look-up tables
- Force waves look-up table: force wave coefficients are reported in function of currents and rotor position
- Vibrating structure: it consists on a state space model with force waves as input and the surface deflection waves as output



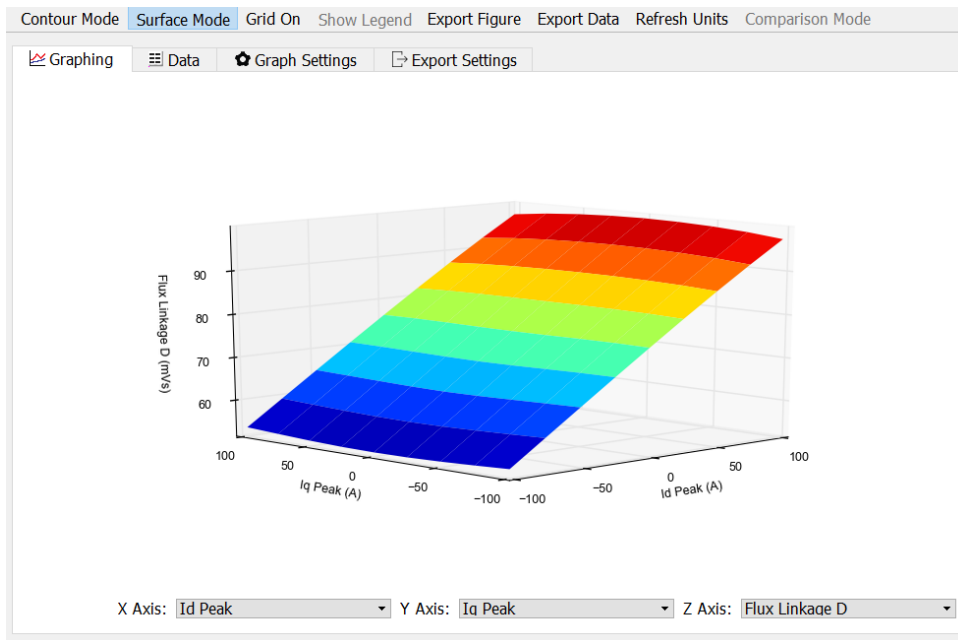
Fast NVH Workflow with Motor-CAD

With Motor-CAD you can:

- Implement a reduced order model for the electric machine
- Calculate the force waves look-up tables
- Export the machine geometry in Ansys Mechanical Workbench for creating the mechanical state space model



The Saturation and loss map tool generates saturation and loss data for use in other analysis or modelling tools



Saturation and Loss Map Export

Export File:
AD\14_1_7e9_eMobility_IPM\Lab\SaturationLossMap.mat Select File

Calculation:

Input Definition:
☐ Stator Current / Phase Advance
☒ D/Q Axis Currents

Calculation Method:
☐ Interpolate Lab Model (default)
☒ FEA Calculations

FEA Calculation Type:
☐ Single Step
☒ Full Cycle (default)

Results:
☐ Average (default)
☒ Varying with rotor position

Stator Current Peak:
Maximum: 150
Step: 30
Minimum: 0

Phase Advance:
Maximum: 90
Step: 22.5
Minimum: 0

D Axis Current:
Maximum: 100
Step: 25
Minimum: -100

Q Axis Current:
Maximum: 100
Step: 25
Minimum: -100

Calculation Status:
14-06-21 13:01:57: Saturation map calculation completed with FEA calculation method maximum D axis current = 100.00 A (peak) maximum Q axis current = 100.00 A (peak)

☒ Export Saturation Map ☐ Export Loss Map

Speed: 3000

Calculate Saturation Map

Cancel Calculation

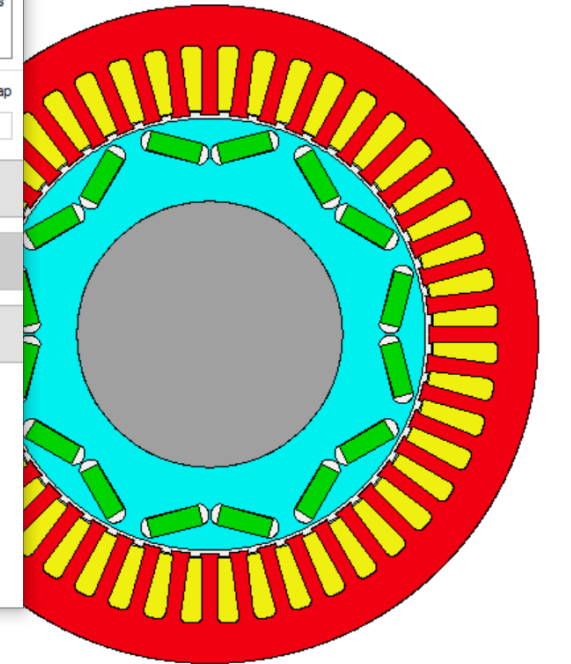
Load Results Viewer

Band Thickness	0
Shaft Dia	80
Shaft Hole Diameter	0

Geometry Parameterisation:
☒ Dimensions ☐ Ratios

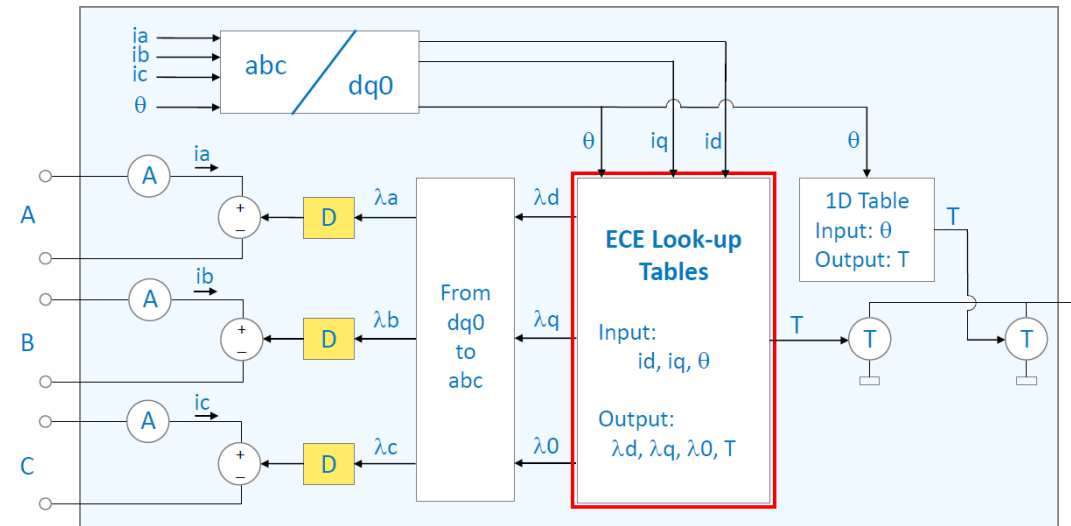
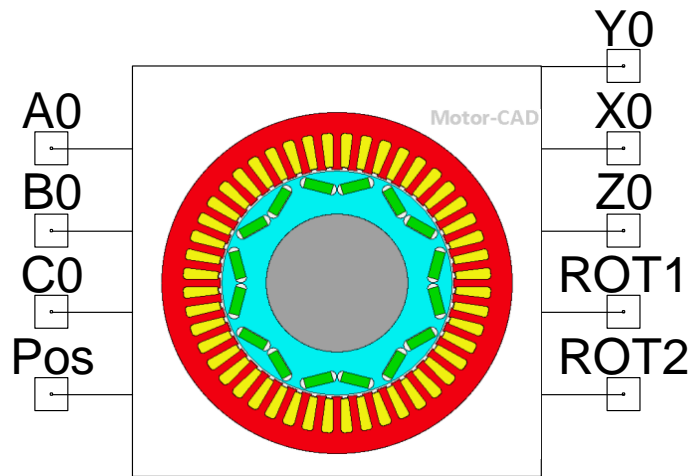
Check **Red**

Length (157.90,100.20) mm 14 Jun

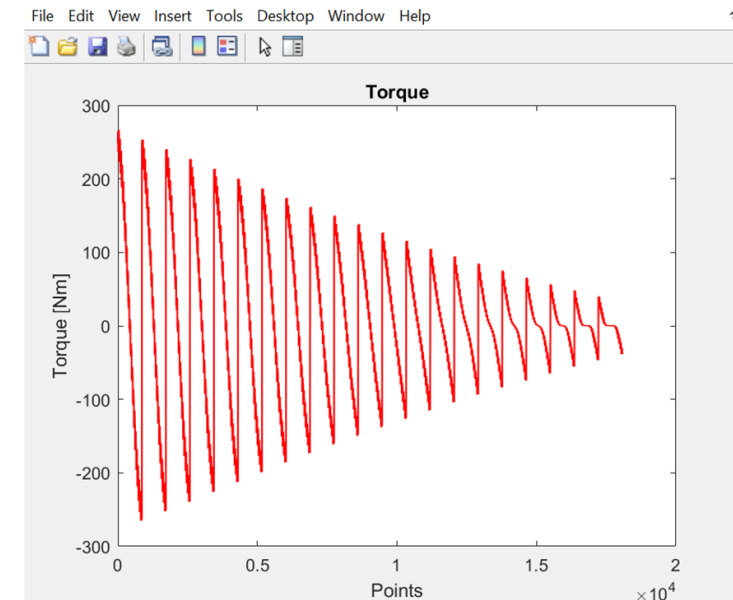
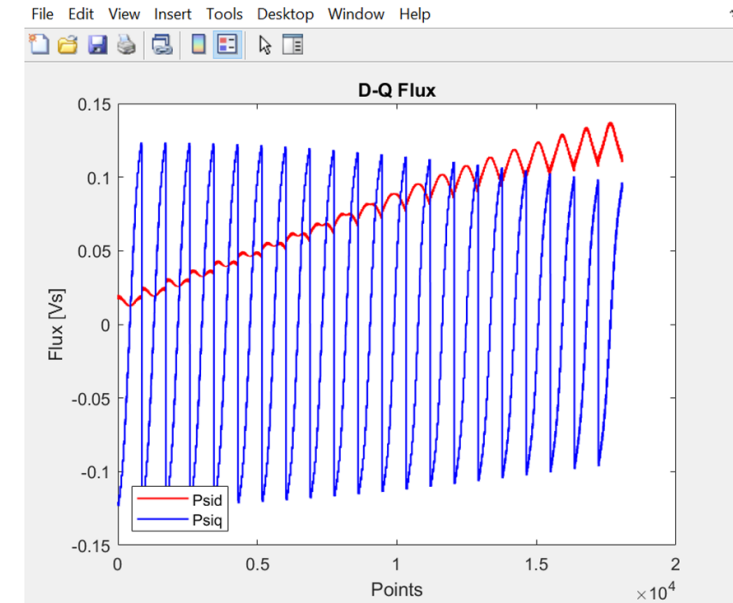
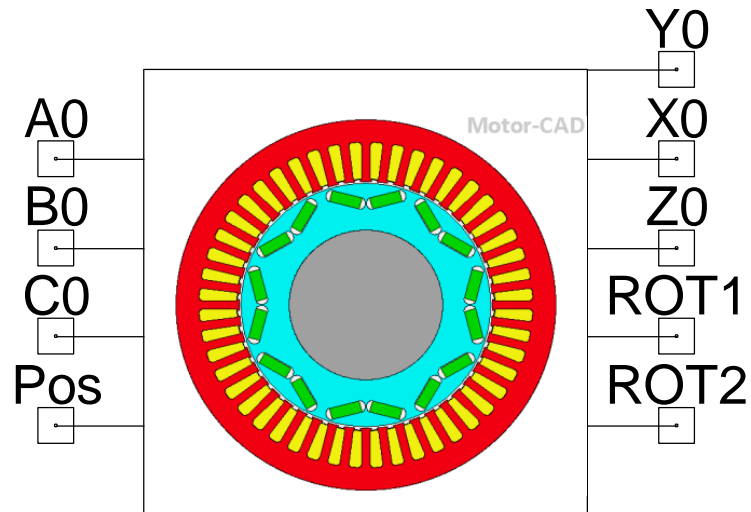


ECE Model Using Motor-CAD

- The ECE Model is a circuit model based on a combination of motor equations/circuit components and look-up tables for flux linkages and torque, obtained from pre-computation of fields results for each variation of all excitation and moving parts via interpolating the input variables of the look-up table
- It can be imported into Twin Builder using a .sml file



- Flux linkage and torque values are calculated using the Saturation and Loss Map Tool into Motor-CAD
- A script has been implemented in order to realize look-up tables
- OUTPUT -> .sml file



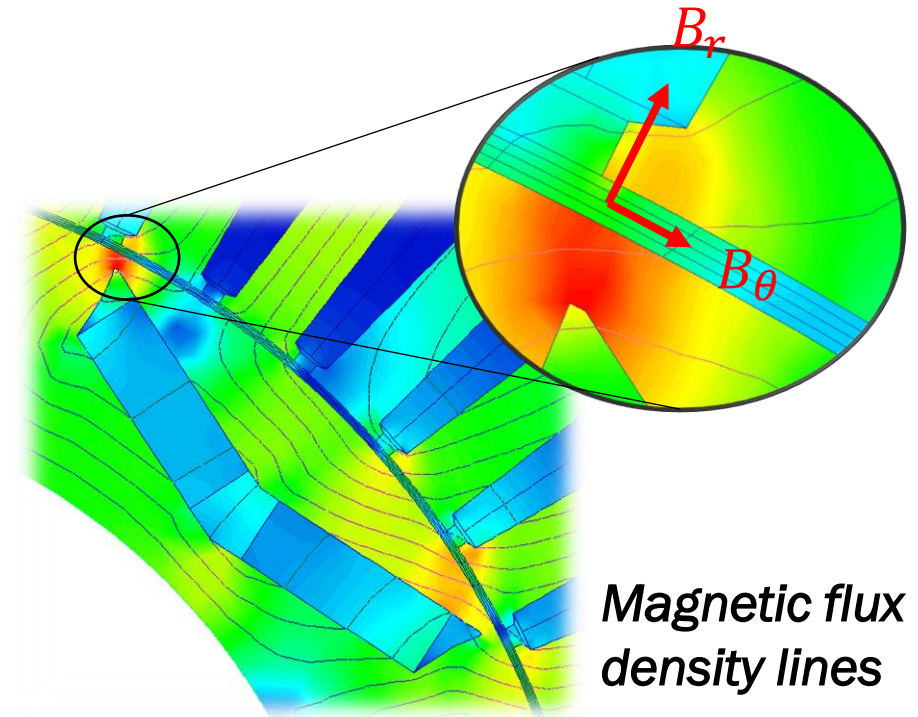
Force Calculation with Motor-CAD

- Forces are calculated from the airgap magnetic pressure applied to the inner stator surface with the Motor-CAD EMag FE solver:

- $\sigma_r = \frac{B_r^2 - B_\theta^2}{2\mu_0} \Rightarrow F_r = \sigma_r S$

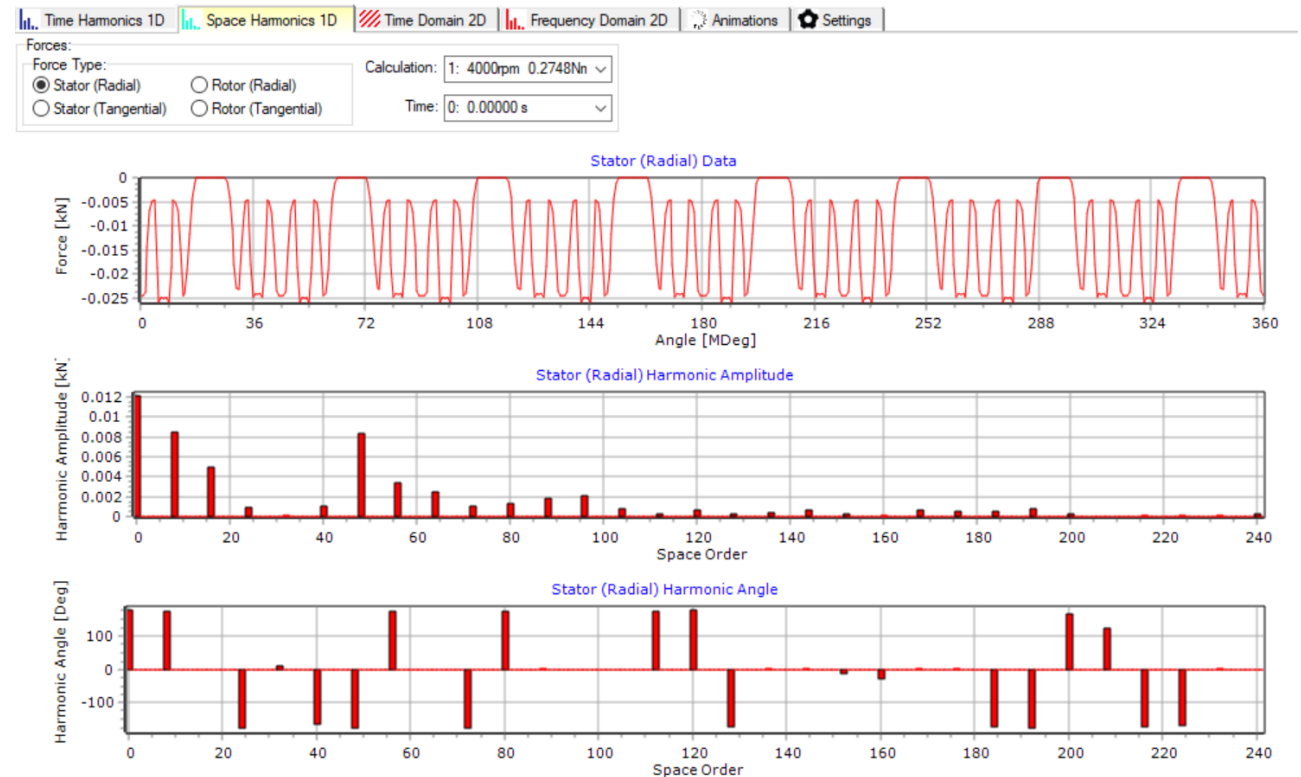
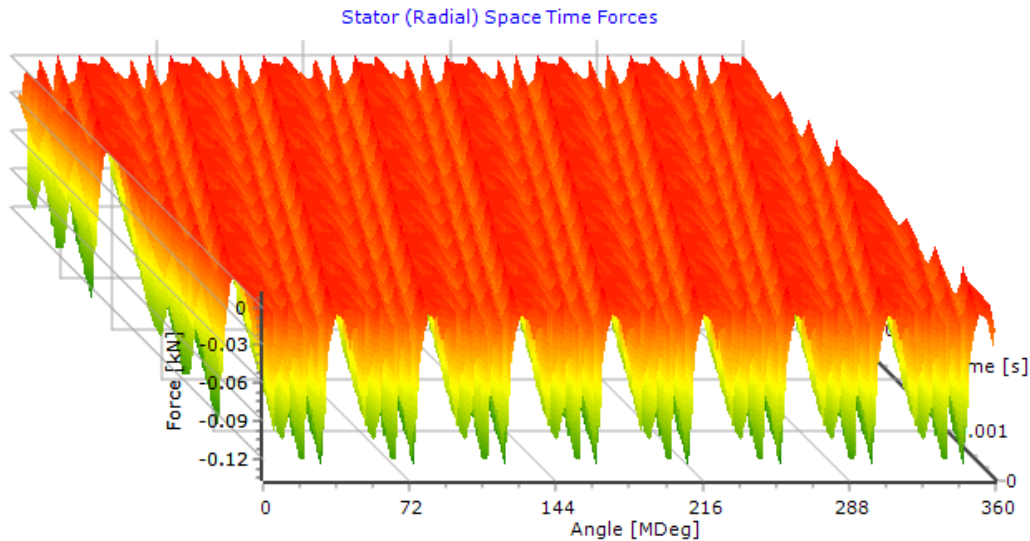
- B_r : radial flux density

- B_t : tangential flux density



Force Calculation with Motor-CAD

- 2D FFT is performed on the force data
 - Space: stator tooth number
 - Time: rotor position



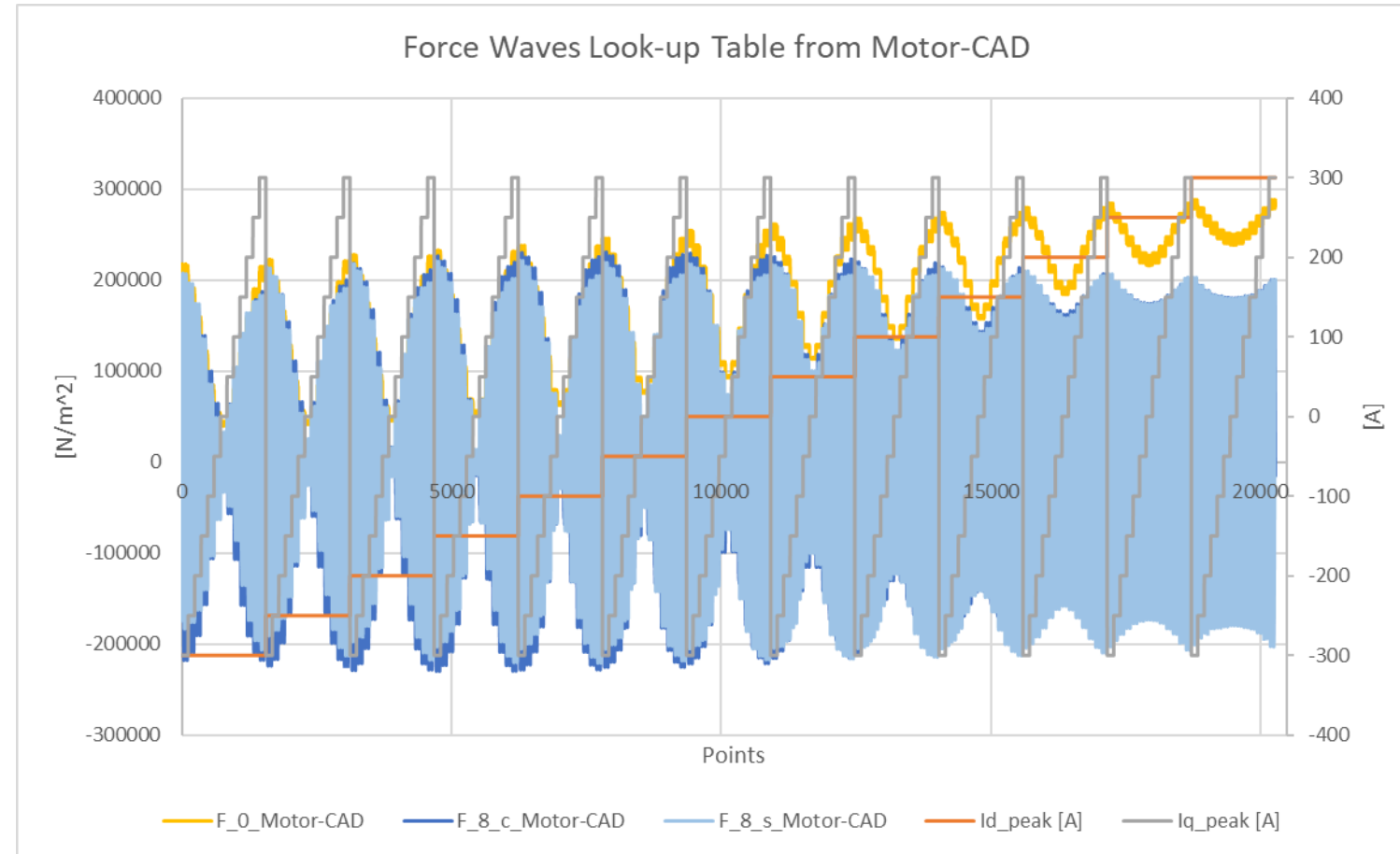
- Force wave coefficients in function of currents and rotor position are calculated using spatial Fourier transformation

$$f(x) = \frac{a_0}{2} + \sum_{n=1}^{\infty} \left[a_n \cos\left(\frac{2\pi}{T}nx\right) + b_n \sin\left(\frac{2\pi}{T}nx\right) \right]$$

$$a_0 = \frac{2}{T} \int_{-T/2}^{T/2} f(x) dx$$

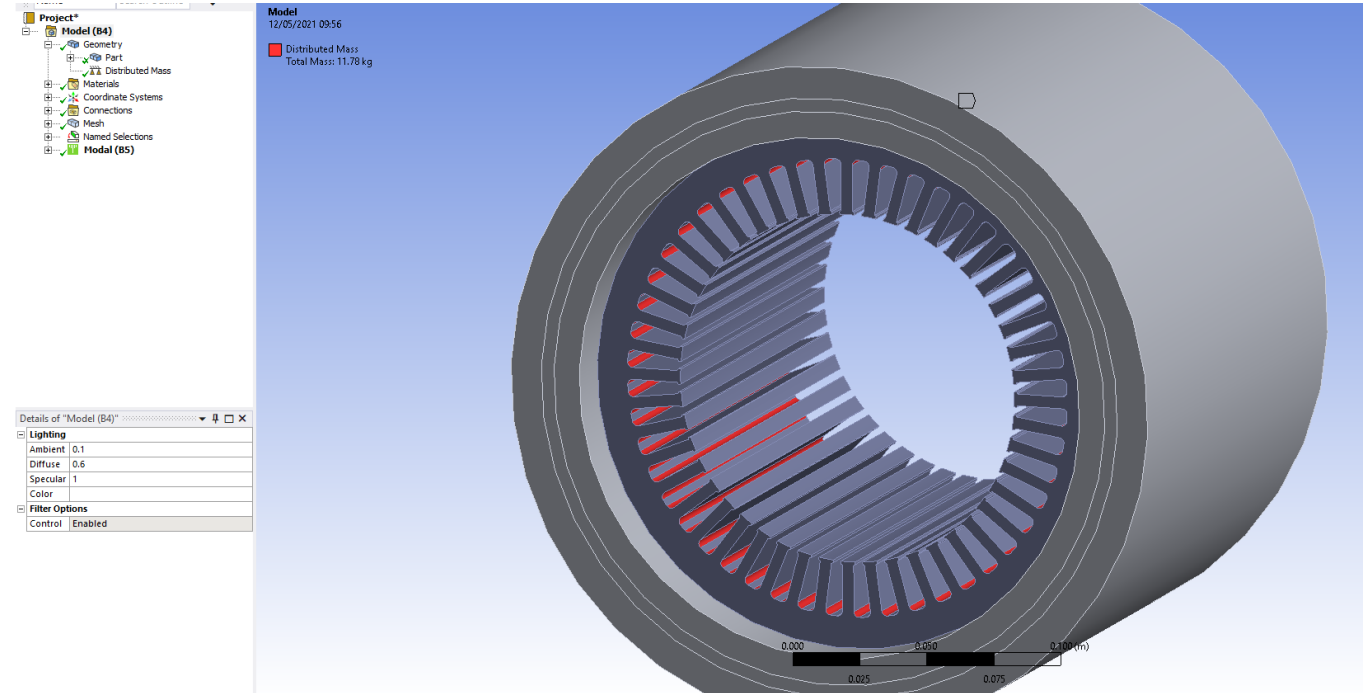
$$a_n = \frac{2}{T} \int_{-T/2}^{T/2} f(x) \cos\left(\frac{2\pi}{T}nx\right) dx$$

$$b_n = \frac{2}{T} \int_{-T/2}^{T/2} f(x) \sin\left(\frac{2\pi}{T}nx\right) dx$$



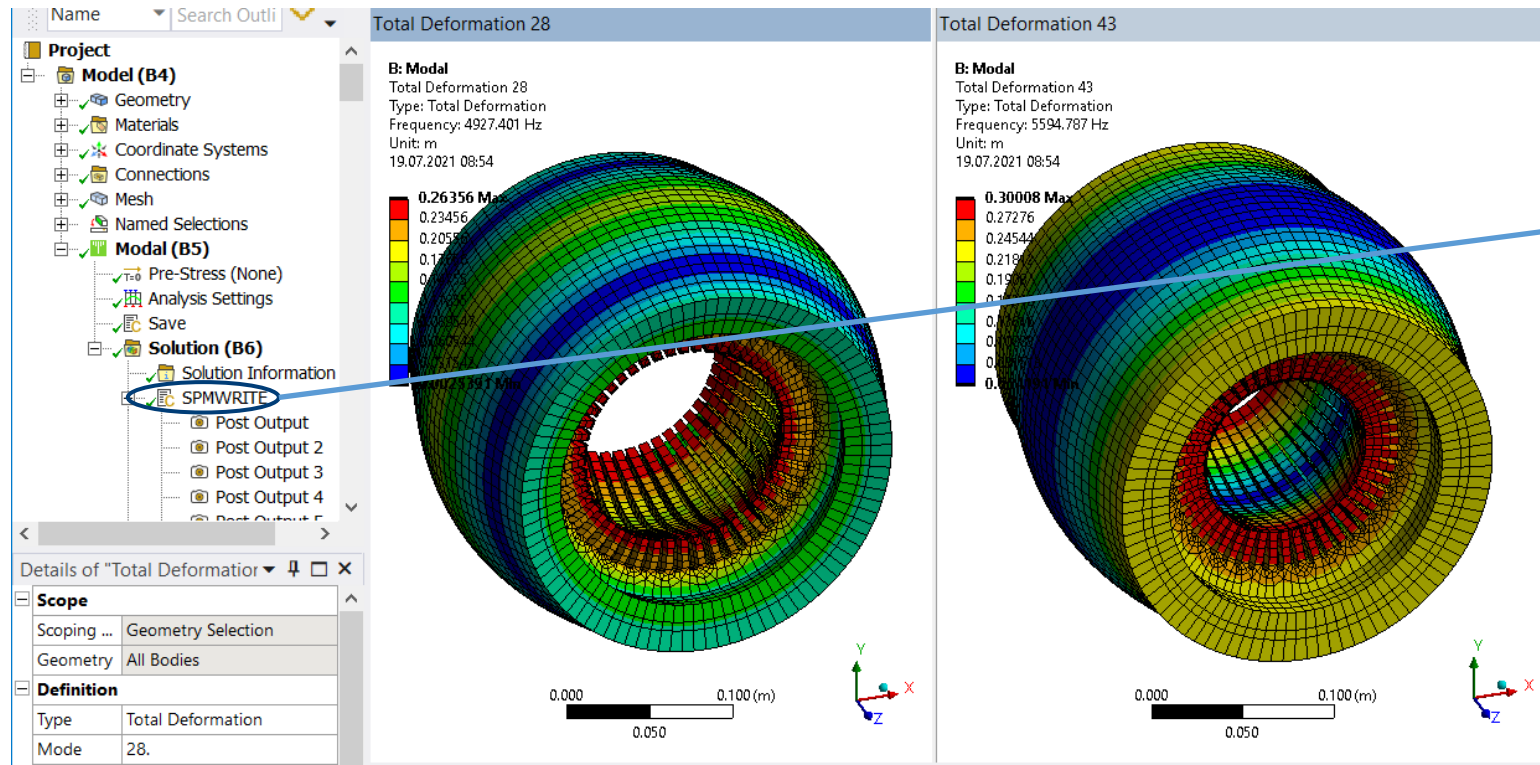
State Space Model

- The geometry can be exported from Motor-CAD into Ansys DesignModeler
- Additional load vectors are applied and state space matrices are exported using SPMWRITE in Ansys Workbench



SPMWRITE to Create Housing ROM

- Apply excitation and radiation force patterns as additional
- load vectors to modal file .mode
- Export state space matrices using SPMWRITE, create SML



```

/solu
antype,moda
modcont,on
mxpand,,,,yes

fact=1/0.6525 ! fact=tooth_face/cyl_face
*do,i,1,3
  ord=nint(i/2-.25)
  ... ! fill array nfpres, e.g.:
csys,1
*vget,nfpres(1),node,1,loc,y
*vfact,fact,8*ord*acos(-1)/180
*vfun,nfpres(1),cos,nfpres(1)
sffun,pres,nfpres(1)
sf,force_face,pres,0
solve
*enddo

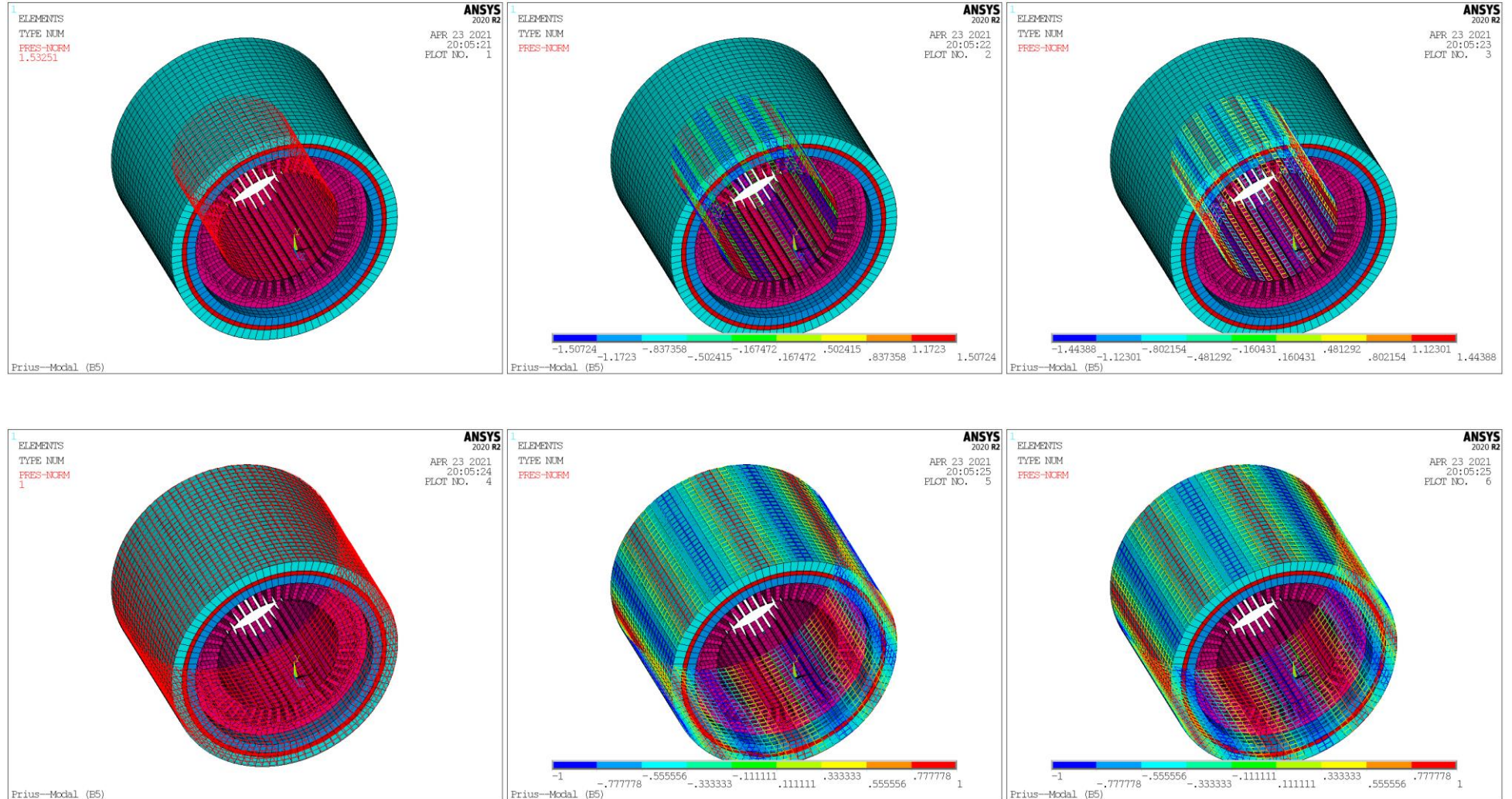
*do,i,1,3
  ... ! fill array nrpres
sffun,pres,nrpres(1)
sf,rad_face,pres,0
solve
*enddo

/post1
spmwrite,,,,,,,,,0
  
```

Load Vectors

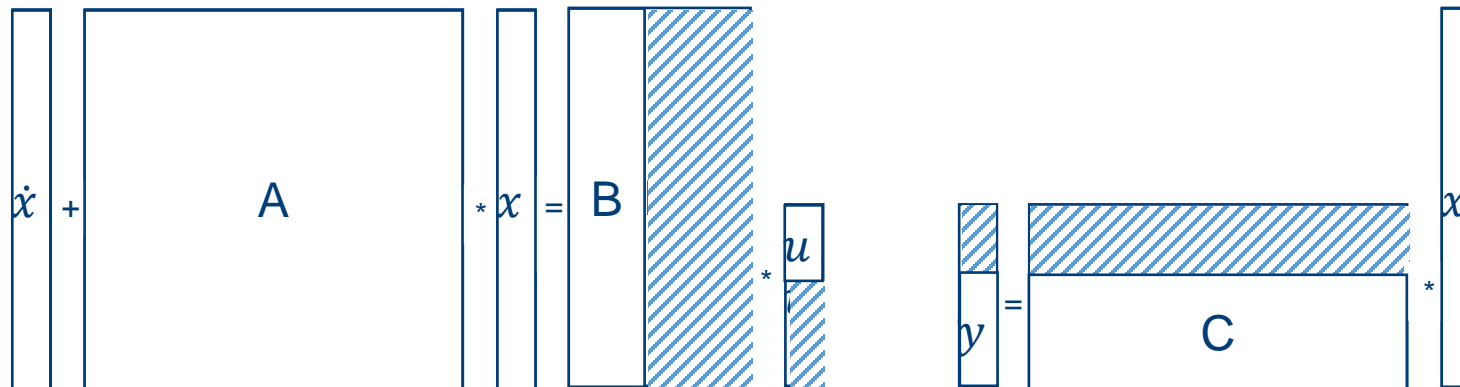
Input load
vectors: pressure
at teeth heads

Output load
vectors: pressure
at outer surface



Load Vectors, Transfer Matrices to SML, Convert to Causal

- Load vectors are applied as spatial pressure distributions
- Allow definition of input loads (force waves onto tooth faces) and output loads (surface modes)
- SPMWRITE creates State Space Model, cut last column from input and first rows from output
- Add header for causal SML-model

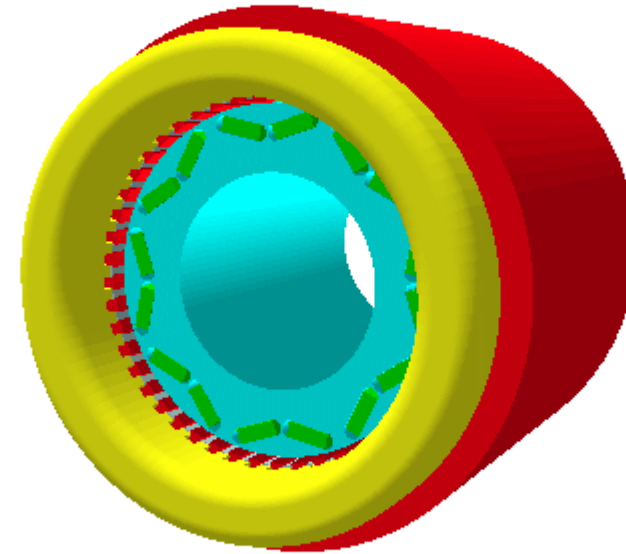


Case study: Fast NVH simulation for a traction machine

Motor-CAD

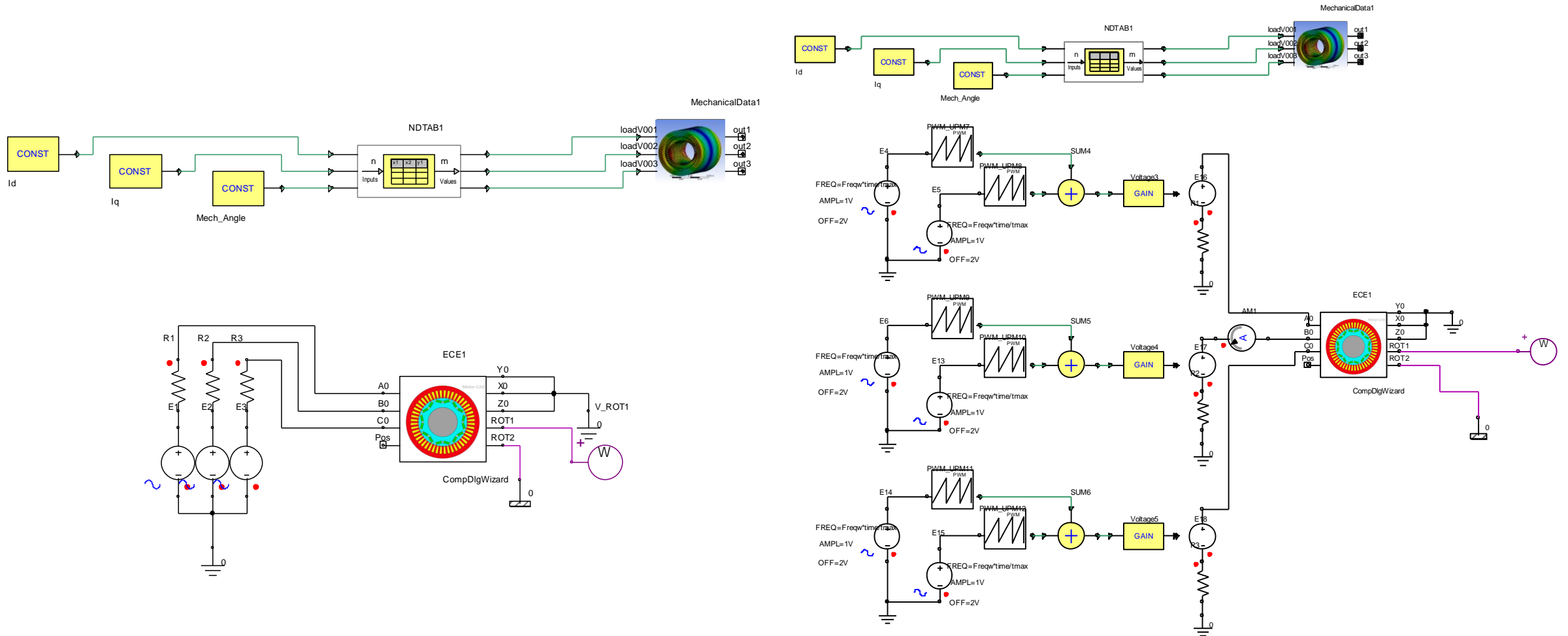
Design Parameters

Parameter	Value
Slot number	48
Pole number	8
Stator outer diameter [mm]	198
Rotor outer diameter [mm]	130
Airgap [mm]	1
Active length [mm]	160

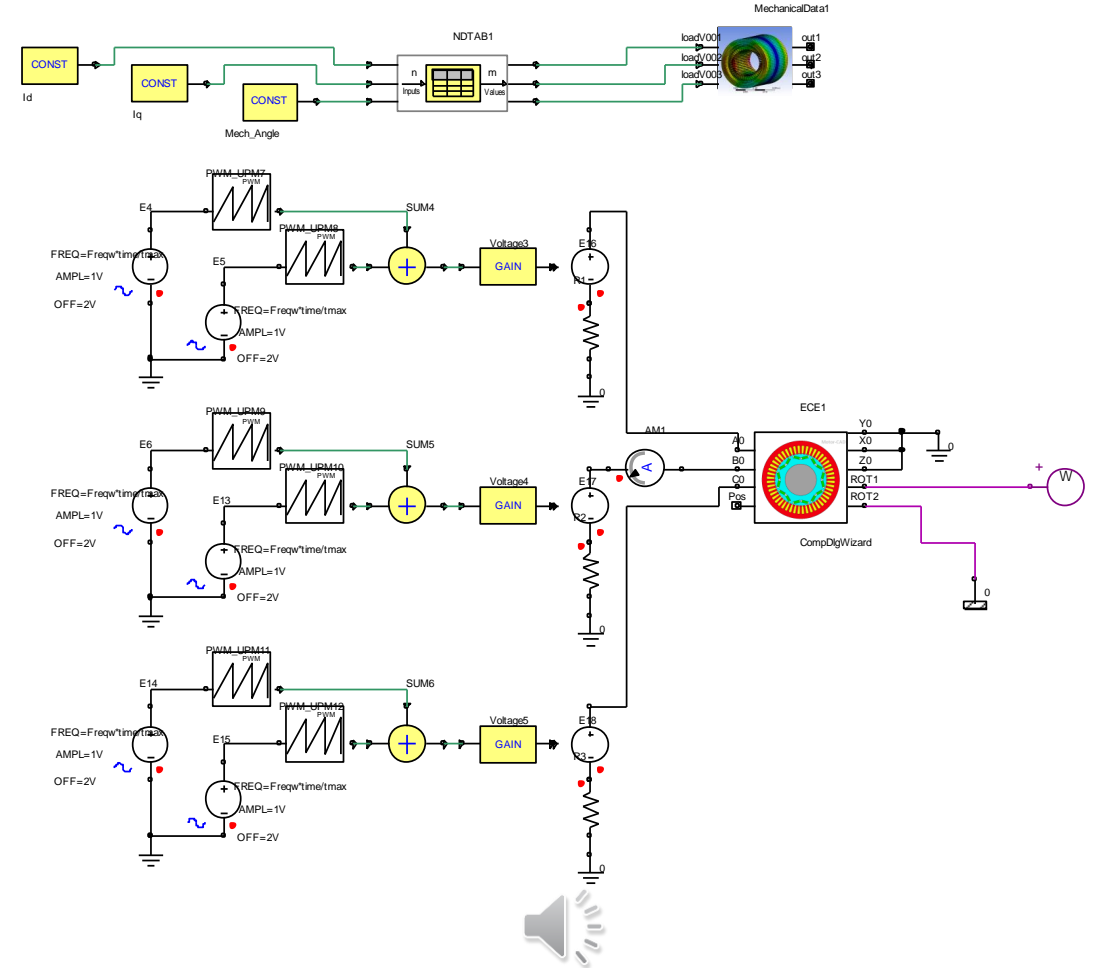
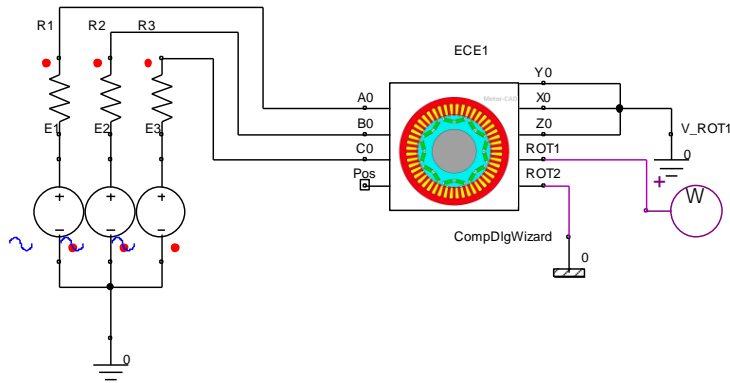
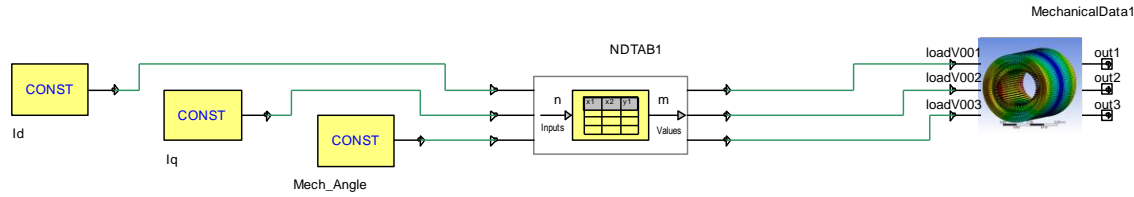


Acoustic response

The machine has been tested with a sinusoidal voltage excitation and a PWM one

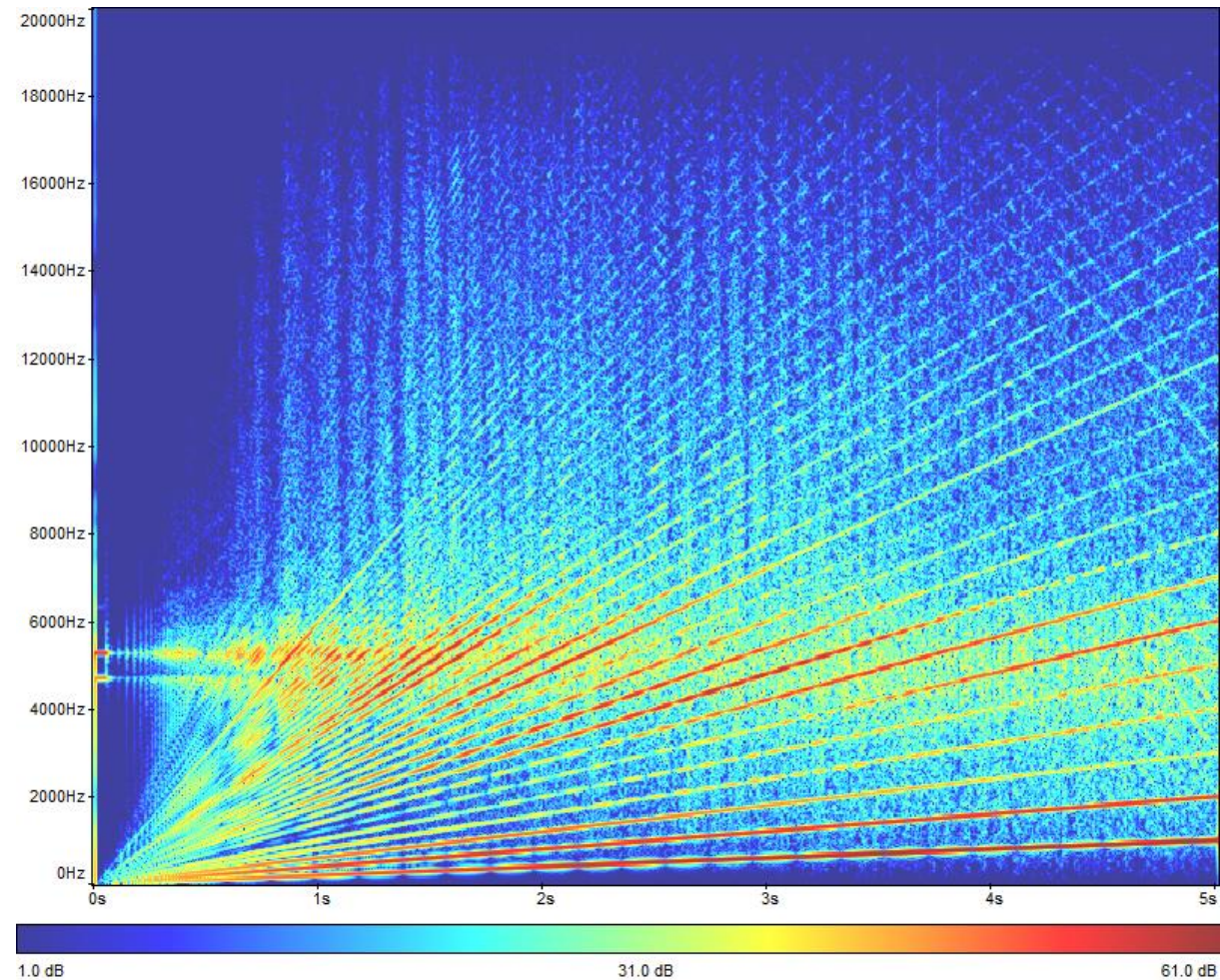


Acoustic response

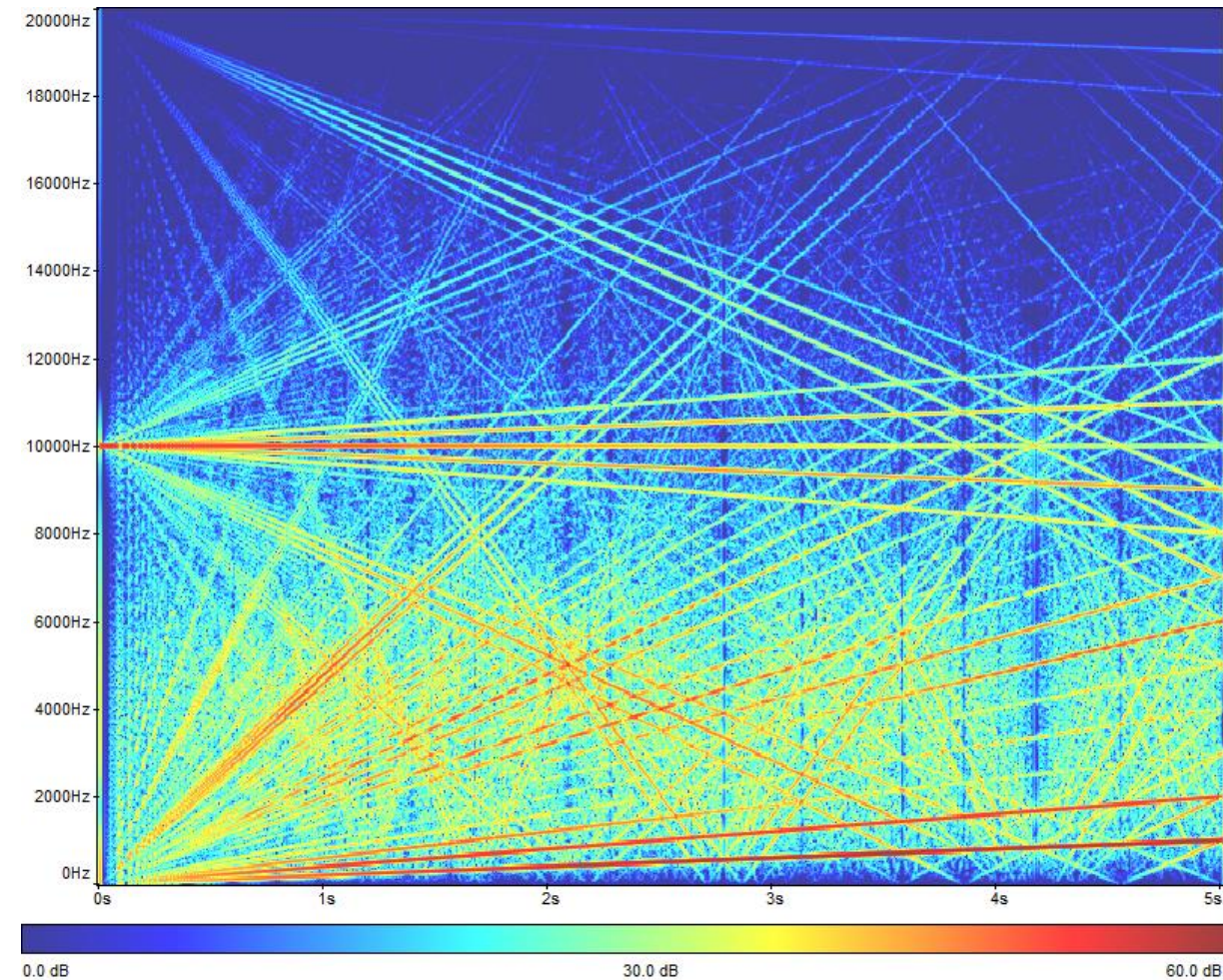


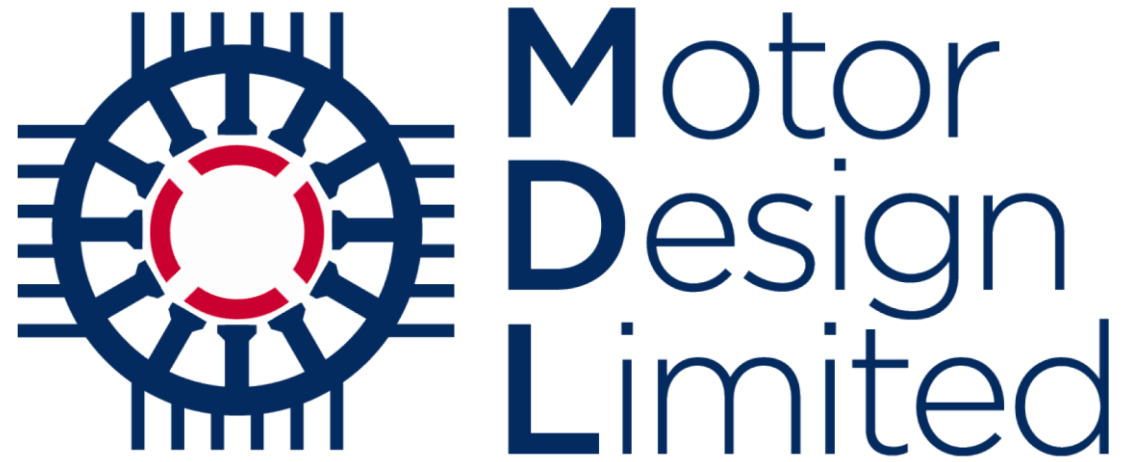
Waterfall diagrams comparison

Voltage source



PWM excitation





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